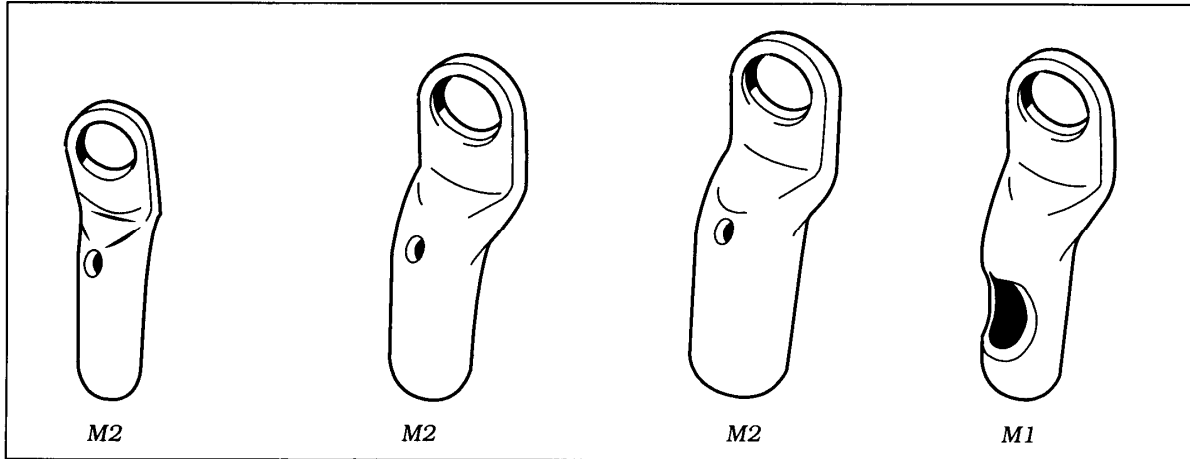


Cable lugs

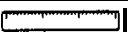



BAC cable lugs are specially manufactured in the intended material for pin brazing. Consult the table of recommendations on the choice of a suitable cable lug. The lugs are made in two different types. M1 is pin brazed to the cable. M2 is crimped to the cable.

Always use **BAC** approved crimping method to ensure adequate contact.

See the separate table of recommendations on "Crimping tools".

Table of recommendations.

Fig.	#		Cross-section		Brazing pin	Remarks
M2	278 100 7520	9 x 6 mm	10 mm ²	50	-	For screw
M2	278 100 7360	9 x 6 mm	10 mm ²	100	F	
M2	278 100 9000	9 x 12 mm	16 mm ²	100	F	
M2	278 100 3650	6,5 x 12 mm	Ø 6 mm	50	B	
M2	270 088 7800	8 x 12 mm	25 mm ²	50	B	
M2	278 100 7810	9 x 13 mm	35 mm ²	50	B	
M2	270 088 7790	11 x 14 mm	50 mm ²	40	B	
M2	278 100 5910	8,5 x 12 mm	Ø 8 mm	50	B	
M2	278 100 9890	9 x 5 mm	6-8 AWG	100	F	
M2	278 100 9840	9 X 6 mm	4 AWG	50	B	
M2	278 100 9850	8 x 12 mm	2 AWG	50	B	
M2	278 100 9860	9 x 12 mm	1 AWG	50	B	
M2	278 100 9870	11 x 14 mm	1/0 AWG	50	B	


B = 278 190 3240, 278 190 3250 alt, 278 190 4360, 278 190 3520

F = 270 075 1210 alt. 278 190 4320

We reserve the right to make technical changes.

**CORROSION CONTROL**

Sleeves

#	Cross-section		Recommended cable lug
278 100 5890	2,5 mm ²	100	278 100 7360
278 100 8750	4,0 mm ²	100	278 100 7360
278 100 9270	6,0 mm ²	100	278 100 7360

Crimping tools

#	Designed for	Remarks
278 900 0810	10- 95 mm ²	
278 900 1850	10 - 95 mm ²	
278 900 1090	10 - 300 mm ²	